Appl. No. 10/589,900 Docket: 15472NP

IN THE CLAIMS

The following is a complete listing of claims with amendments that replaces all prior listings of claims in this application.

- 1. (Currently Amended) A method of fabricating a blade for a cutting tool, in particular for a knife, a pair of scissors, a saw, a household appliance, or indeed an industrial tool, the blade [[(1)]] being made of steel or an alloy of stainless steels and having at least one cutting edge (3; 103) extending over at least a portion of [[its]] a periphery thereof, the method being characterized in that it comprises comprising the following steps:
- a) making a blade body (2; 102) possessing at least one free edge (F; 4) provided in [[the]] <u>a</u> vicinity of the location of the or each <u>at least one</u> cutting edge (3; 103);
- b) projecting a make-up material (M; M') in the form of a powder (5; 105) onto the at least one free edge (F; 4), the hardness of the make-up material being greater than the hardness of the blade body;
 - c) subjecting the make-up material powder (5; 105) to a laser beam [[(8)]] at the same time as projecting the make-up material powder so as to form a bead [[(6)]] or strip [[(109)]]

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- d) performing a termpering and hardening operation on the blade body fitted with a bead or strip of the make-up material; and
- e) forming the cutting edge (3; 103) in the bead [[(6)]] or strip [[(109)]] of make-up material (M; M').
- 2. (Currently Amended) A method according to claim 1, characterized in that said wherein the at least one free edge is formed by a flat [[(4)]] extending perpendicularly to a main plane [[(P)]] of the blade body [[(2)]].
- (Cancelled)
- 4. (Currently Amended) A method according to claim 1, characterized in that wherein the blade body (2; 102) presents dimensions that are slightly smaller than those of the final blade [[(1)]].
- 5. (Currently Amended) A method according to claim 1, characterized in that wherein the at least one cutting edge (3; 103) is made by grinding, machining, or abrading at least the

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- 6. (Cancelled)
- 7. (Currently Amended) A method according to claim 1, characterized in that wherein the blade body [[(2)]] is machined or ground before the step of forming the bead [[(6)]] of make-up material.
- 8-9. (Cancelled)
- 10. (Currently Amended) A blade for a cutting tool, in particular a knife, a pair of scissors, a saw, a household appliance, or an industrial machine, the blade having at least one cutting edge on at least a portion of [[its]] a periphery thereof, and being characterized in that it comprises having a blade body (2; 102), the at least one cutting edge (3; 103) being supported on [[one]] an edge of [[said]] the blade body (2; 102) and made by a process comprising the following steps:
- a) making a blade body possessing at least one free edge provided in a vicinity of the at least one cutting edge;
- b) projecting a make-up material in the form of a powder onto the at least one free edge,

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the hardness of the make-up material being greater than the hardness of the blade body;

- c) subjecting the make-up material powder to a laser beam at the same time as projecting the make-up material powder so as to form a bead or strip on at least a portion of the at least one free edge,
- d) performing a termpering and hardening operation on the blade body fitted with a bead or strip of the make-up material; <u>and</u>
- e) forming the cutting edge in the bead or strip of make-up material.
- 11. (Currently Amended) A blade according to claim 10, characterized in that wherein the at least one cutting edge (3; $\frac{103}{100}$ and the blade body $\frac{(2; 102)}{100}$ are made of at least two different materials.
- 12. (Original) A cutting tool, in particular a knife, a pair of scissors, a saw, a household appliance, or indeed an industrial machine, characterized in that it includes having at least one blade made according to claim 10 and made by a process comprising the following steps:
 - a) making a blade body possessing at least one free edge

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provided in a vicinity of the at least one cutting edge;

b) projecting a make-up material in the form of a powder onto the at least one free edge,

the hardness of the make-up material being greater than the hardness of the blade body;

- c) subjecting the make-up material powder to a laser beam at the same time as projecting the make-up material powder so as to form a bead or strip on at least a portion of the at least one free edge.
- d) performing a termpering and hardening operation on the blade body fitted with a bead or strip of the make-up material; and
- e) forming the cutting edge in the bead or strip of make-up material.